



DOOR PANEL INSTALLATION GUIDE

Follow these steps to install the door panel correctly and ensure a long-lasting fit.

1. PREPARE THE WINDOW FRAME

Before you start, clean the entire window frame area where the velcro tape will be applied. Make sure the surface is completely free of grease, oil, silicone and dust.

A clean surface is essential for the adhesive to bond well.

2. REMOVE THE BRAKE LIGHT COVER

Loosen the two screws of the brake light cover. Then turn and remove the brake light bulb holder.

3. APPLY THE VELCRO TAPE

It is best to start with the rounded corners (1+2). Position and apply them so that the ends are aligned centrally with the connecting straight sections. Use the numbered drawing as your reference. Apply the tape in the order shown in the illustration. Section 7 is applied to the inner frame. For Velcro tape no.7, it is recommended to mark the position of the screws in the angle bracket first and remove them. Apply the Velcro tape, then screw the screws back through the tape into the bracket. Use the markings you made earlier as a guide. Press each section firmly onto the cleaned metal surface to ensure good adhesion.

4. TRIM EXCESS TAPE

The tape that extends beyond the edges, carefully trim the excess with scissors. Make sure all cuts are straight and clean so the panel fits neatly.

5. MOUNT THE DOOR PANEL

Once all tape sections are installed and trimmed, position the door panel over the frame. Start with section 7.

Press it evenly on to the velcro tape to secure it in place.

6. REINSTALL BRAKE LIGHT

Once the panel is in position, turn the brake light bulb holder back into place and refit the cover.

7. ALLOW ADHESIVE TO CURE

The adhesive on the tape reaches full strength after 24 hours. Avoid applying full load or heavy pressure to the panel during this time.